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TRUMPF TRUMATIC L 3050 - Kistner Werkzeugmaschinen

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TruMark Series 3000 | TRUMPF

This operator's manual documents the numerically controlled TRUMPF LASERCELL 1005 (TLC 1005) laser processing system. This manual is addressed not only to the user (owner) and the operator of the machine, but also to its maintenance personnel. Page 6 Before You proceed... B337EN00.DOC... Page 7: Table Of Contents

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Data that only applies to one of the above-listed machines are listed separately. For the TC L 3050, TC L 4050 and the TC L 6050, all laser technology table parameters are described directly with SELECT on the user interface screen. They are therefore not additionally listed again in the programming manual. Intended readers of this manual

TC L 2530, TC L 3020 TC L 3050, TC L 4050, TC L 6050 TC L ...

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TRUMPF | TRUMATIC L 3050 Laser cutting machine Control: SIEMENS SINUMERIK 840 D Year of manufacture: 2006 For more information visit: <https://www.maschinen-k...>

TRUMPF | TRUMATIC L 3050 - Laser cutting machine - KISTNER MACHINE TOOLS

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Das Fachwissen des Maschinenbaus wird strukturiert, konzentriert, verlässlich und anwendungsorientiert dargestellt. Auch in der normenaktualisierten 23. Auflage geben Fachtexte, Formelsammlungen, Einheitentabellen und Berechnungsbeispiele zuverlässige Informationen und erprobte Hilfestellungen für das Studium. Aber auch in der Berufspraxis ist das Handbuch als Fach-Kompodium von bleibendem Wert. Überarbeitet und aktualisiert wurden unter anderem die Abschnitte Mathematik, Naturwissenschaftliche Grundlagen (Physik), Thermodynamik, Grundlagen der Mechatronik, Kraft- und Arbeitsmaschinen (Pumpen, Verdichter, Windkraftanlagen, Verbrennungsmotoren), Fördertechnik, Werkzeugmaschinen, Spanlose Fertigung und Steuerungstechnik.

Das Vieweg Handbuch Maschinenbau (vormals "Das Techniker Handbuch") enthält den Stoff der Grundlagen- und Anwendungsfächer. Mit seiner bewusst praxisorientierten und verständlichen Darstellungsart und mehr als 100.000 verkauften Exemplaren hat das Buch seinen festen Stammplatz bei Meistern, Technikern und Ingenieuren in Deutschland und Österreich gefunden. Das Kapitel zur Mathematik wurde an die Bedürfnisse der Fachhochschule angepasst. Die Kapitel Werkzeugmaschinen und Betriebswirtschaft wurden stark erweitert. Völlig neu sind Kapitel zur Hydro- und Gasdynamik, Konstruktionsmethodik und Chemie. Alle anderen Kapitel wurden

sorgfältig überarbeitet und an notwendigen Stellen aktualisiert.

Ultrashort laser pulses are capable of generating micro structures with high precision and challenging quality for electronics, optics, medical and automotive applications. However, the realization of microstructures with high aspect-ratio, especially microdrillings, is still a demanding task. Deep drillings show the formation of bulges, a bending of the hole and multiple capillaries. A direct investigation of the drilling process in opaque materials, especially metals, is not feasible and different explanations for the hole shape formation have been developed. The specific contribution of the possible influences on the shape formation are not fully understood yet. In this work, an in-situ observation of drilling in an opaque material is realized for the first time. Silicon is used as a model system for laser drilling in semiconductors and metals. The influence of the processing parameters on the hole shape evolution is studied in detail, in particular for the pulse energy, pulse duration, repetition rate as well as ambient pressure. The reasons for the special drilling behavior are examined with focus on the particle deposition, the plasma interaction and the light propagation inside the hole capillary.

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